

Product mini-catalogue

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Product catalogue





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ATT is a manufacturing and trading company offering stainless steel elements. We employ highly qualified personnel and operate a technologically advanced machine park. This allows us to comprehensively implement entrusted tasks – from technical consultancy in the design phase and through the production process to assembly.

ATT is a team of engineers with extensive knowledge and passion combined with imagination and long-term experience. This combination of elements is reflected in the projects we develop and implement. Our comprehensive technical know-how corresponding to the realities in the construction industry and industrial facilities, means we can optimally tailor solutions to meet the needs of individual customers.

The commercial division is made up of sales engineers who participate in the entire process.

They are present at each phase of implementation of an order: during preparation of projects, production, assembly and installation works, acting as technical advisers.

The scope of ATT's operations is not limited to Poland or European countries. Our goods and services are used by companies from the United States, the United Arab Emirates, South Korea and Australia, to name a few.

We prepare elements of equipment and installation systems for facilities of the food, gastronomic, chemical and pharmaceutical industries.

The majority of our products can be found on our website at www.att.eu, available in several language versions.

CERTIFICATES

ATT INOX DRAIN®, a company with Polish capital, was established nearly twenty years ago. Since the beginning of its activity, stainless steel drainage systems have been the key products of the company. In addition to the catalogue products, we also develop individual designs adapted to requirements resulting from the needs of a project. This is achieved thanks to our qualified personnel and technologically advanced machine park. Importantly, ATT drainage systems meet the highest requirements of the European Hygiene Standards PN-EN 1253 (point drainage) and PN-EN 1433 (linear drainage).

However, ATT offers more than just drainage systems. In response to the demands of the market and in order to fully implement its production potential, the company has launched production of equipment elements and stainless steel structures for industries where the highest phytosanitary requirements must be met. The hygienic safety of all products manufactured by ATT is assured by fulfilling the guidelines of the Polish Hygiene Institute (certificate no. HK/B/0266/01/2015). Moreover, to ensure that our products meet the

strictest hygiene requirements, in the design phase we follow this guidelines included in the listed standards:

PN-EN 1672-2+A1:2009 - hygiene

PN-EN 1672-2+A1:2009 – hygiene requirements, and

PN-EN ISO 14159:2008 – hygiene requirements related to the designing of machines.

ATT is also a member of the European Hygienic Engineering and Design Group, an organisation that constitutes a communication platform for global food corporations, manufacturers of

machines and devices, as well as members of research

institutes and public health protection institutions. EHEDG members cooperate in order to promote and improve hygiene in food production plants. As a result, ATT's products are designed and manufactured in accordance with the most recent guidelines on hygiene requirements.



Our products are CE marked.

On 1 July 2014, the transition period for marking

in the nationwide system came to an end. After this date, structural elements made of steel or aluminium must be CE marked to be elegible for marketing. This means that ATT



meets the requirements of the following standards: PN-EN 1090-1:2012 part 1: Rules of compliance assessment for constructional components; and PN-EN 1090-2:2012 part 2: Technical requirements for steel structures.

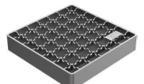
Another step enabling monitoring of the production process in ATT is the implementation of standards that guaranteed supervision of the welding process, i.e. standards of PN-EN ISO 3834:2007 series. They include quality requirements related to welding of metal materials.

We have carried out implementation of PN – EN 1090 and PN EN ISO 3834 in cooperation with TÜV Rheinland.



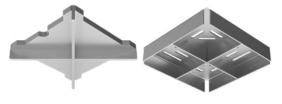
HYGIENE

PLATE GRATING SHEET METAL GRATING MESH GRATING

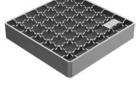


WASTE BASKET





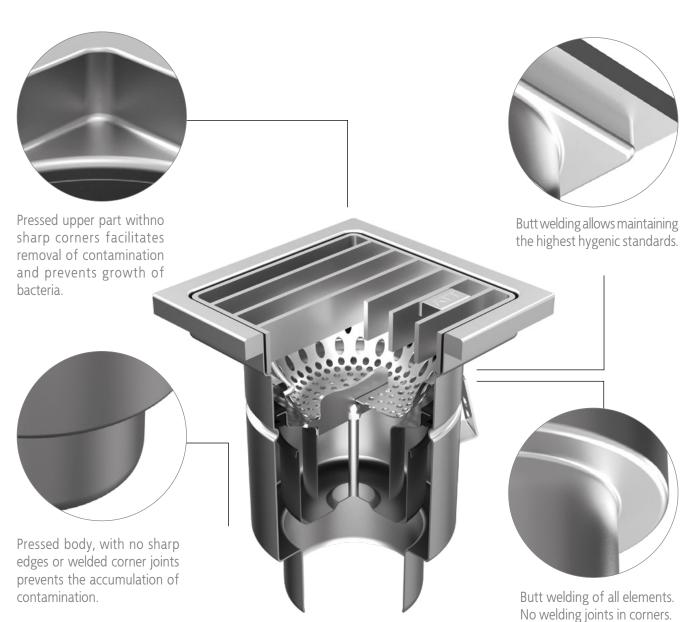
Covered load-bearing flat bars to prevent accumulation of contamination on sharp edges.



Blunted edges to minimise the risk of accumulation of solid waste, on which bacteria may grow.

Pressed, with no connected elements, to facilitate cleaning and removal of solid contamination.

Inverted shape ensures maximum protection against unpleasant odours and bacterial penetration.







OFFER

Drainage systems: point floor drains, rodding eyes, industrial linear drainage and bathroom drainage



Manhole covers and Access covers



Protection elements: bollards and barriers, kerbs, stainless steel tiles and expansion joints



Platforms and structures

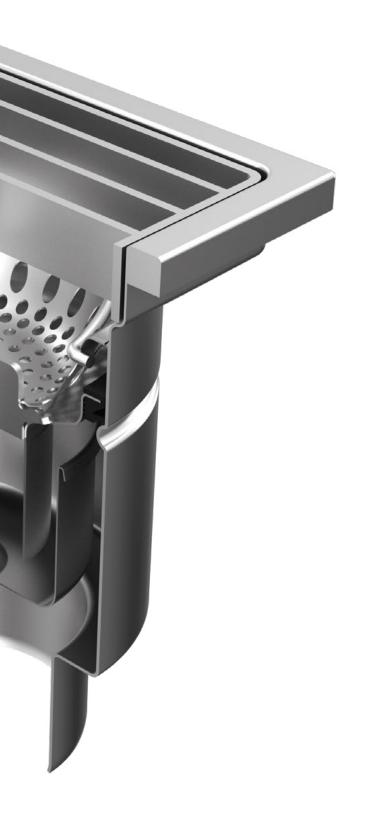


Equipment for food and pharma industries: transport trolleys and hygiene equipment



Design and installation services

FLOOR DRAINS



GENERAL INFORMATION

By standard, all floor drains and rodding eyes are made of stainless steel: AISI 304, EN 1.4301 and AISI 316L, EN 1.4404. The type of drain depends on the load class, the amount of drained liquid (medium) and design parameters (e.g. ceiling thickness).

Floor drains are made of sheet metal of thickness adapted to a defined type of drain. All elements are welded using argon shield, and then are pickled, thus ensuring high quality of joints.

ADVANTAGES OF FLOOR DRAINS

- highest hygienic design and construction standards, following EHEDG guidelines,
- possibility to select a grate depending on application and load class,
- easy installation,
- due to suitable trap design, each gully is also the sewer rodding eye,
- simple design,
- easy and effective cleaning.

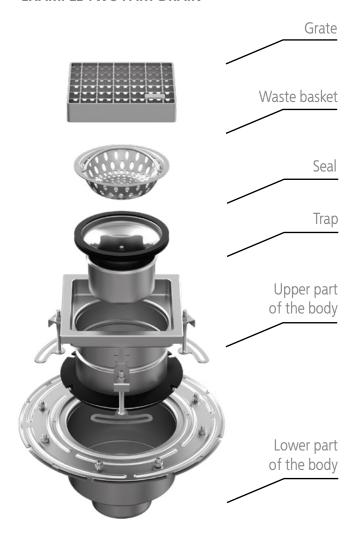
| Parameter | Technical information |
|---|--|
| Frame shape | Square / Round |
| Frame dimensions for square floor drains (mm) | Standard from 100x100 to 400x400 Other sizes on request |
| Frame diameter for round floor drains (mm) | Standard from 150 to 300 Other sizes on request |
| Body design | One piece / Two pieces |
| Type of outlet | Vertical / Horizontal |
| Size of outlet (external diameter, mm) | From 50 to 200 |
| Capacity (I/s) | From 0.9 to 13.9 |
| Total height (mm) | From 58 to 440 |
| Type of grating | Mesh / Ladder / perf. plate / plate |

FLOOR DRAINS

EXAMPLE SINGLE PART DRAIN



EXAMPLE TWO PART DRAIN



DESCRIPTION OF THE FLOOR DRAINS COMPONENTS

Bodies – round shape limits waste accumulation and enables easy waste removal. The welded joints are grinded to remove sharp edges and ensure safe installation or cleaning.

Gratings – available in various shapes, dimensions and finishing versions. The gratings are selected according to the loads and location of installation. We offer the following grating types: mesh anti-slip, ladder, plate and perforated sheet.

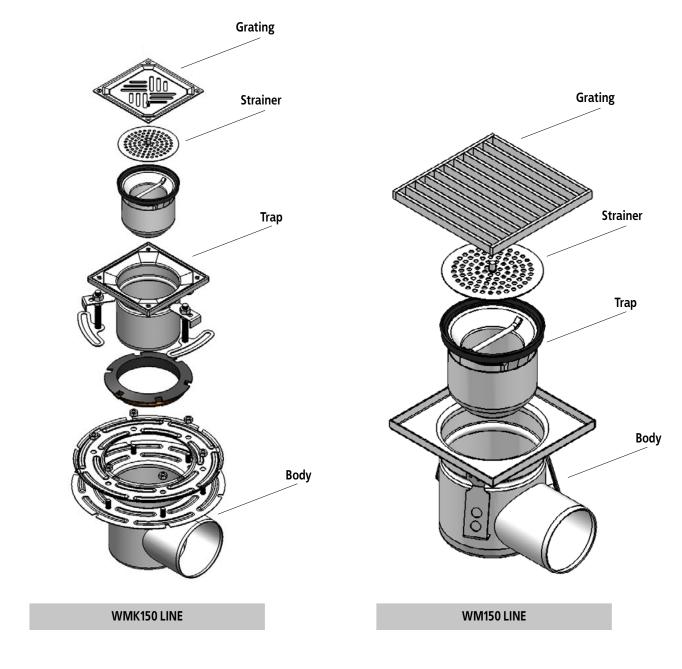
Waste baskets - recommended when the drained wastewater has a high content of solids.

Strainers – used when the amount of solids is small.

Traps – very functional and easy to maintain. Ensures easy access to the sewer, quick cleaning and offers a possibility of checking for locks.

Flanges - used when it's necessary to drain water from horizontal systems installed under the floor.

MINI FLOOR DRAINS



Wm series drains were created for light industrial use, swimming pools, bathrooms, hotels, apartments and restrooms. Designed to provide quick and simple maintenance, highest hygiene standards and still economic trapped drainage solutions.

ACCESSORIES for industrial vertical and horizontal floor drains, with square top, single- and two-part



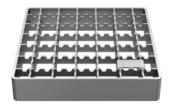
Filter basket



Sediment basket



Trap



Anti-slip mesh grating



Ladder grating



Plate grating



Perforated sheet grating



Tight plate grating



These sewage system elements are widely applied in industrial facilities (chemical, food, pharmaceutical plants etc.). Use of a rodding eye allows quick access to the underfloor area and easy cleaning.

Rodding eyes are made of AISI304 or AISI316 grade steel. Penetration of water is prevented by the seal installed between the bolted cover and the body.

Two types of covers are available:

- smooth (G)
- checker plate (R)
- tileable

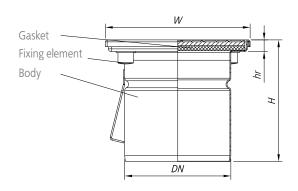
Edge finish allows for installation in any type of floor. We offer rodding eyes for sewage pipes of diameters from DN110.

ADVANTAGES OF RODDING EYES

- resistant to corrosion,
- provide a barrier against odours,
- easy installation,
- dimensions of offered rodding eyes are adapted to the sewage system diameter,
- an aesthetically pleasing design element.

RODDING EYES

| Symbol | Catalogue Number | Dimensio | ons [mm] |
|------------|------------------|----------|----------|
| | | DN | 110 |
| Rw 150/110 | 050110 - * | W | 150 |
| | | Н | 150 |
| | | DN | 110 |
| Rw 200/110 | 05110 - * | W | 200 |
| | | Н | 150 |
| | | DN | 160 |
| Rw 200/160 | 051160 - * | W | 200 |
| | | Н | 140 |
| | 052160 - * | DN | 160 |
| Rw 250/160 | | W | 250 |
| | | Н | 140 |
| | | DN | 200 |
| Rw 250/200 | 052200 - * | W | 250 |
| | | Н | 140 |
| | | DN | 160 |
| Rw 300/160 | 053160 - * | W | 300 |
| | | Н | 140 |
| | | DN | 200 |
| Rw 300/200 | 053200 - * | W | 300 |
| | | Н | 140 |





SMOOTH COVER



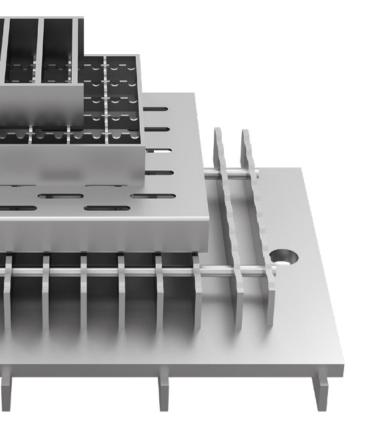
CHECKER PLATE COVER

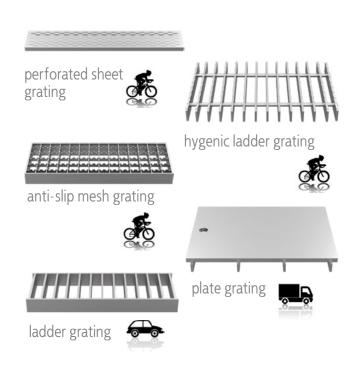
ELEMENTS OF RODDING EYE

- body,
- cover,
- fixing screws,
- seal.



STANDARD CHANNELS





They are used to collect water from the surface of the floor and drain it into the sewage system. Drainages of this type are used in food plants (breweries, dairies, abattoirs) and chemical industry plants.

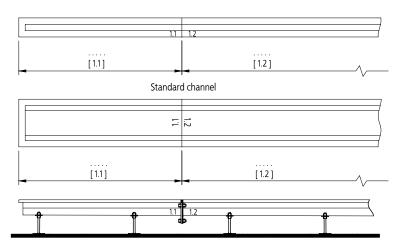
PRODUCTION TECHNOLOGY

Standard channels are manufactured in a wide range of dimensions and shapes. They are produced according to a drawing prepared as a result of cooperation

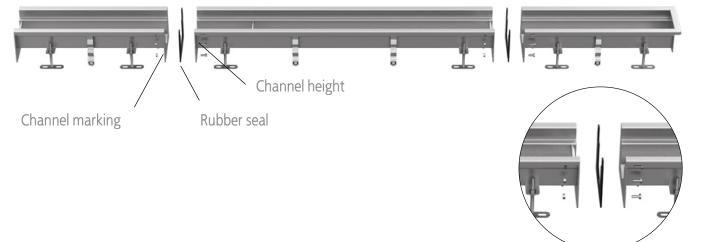
between an investor, a designer or a technologist and ATT engineers. By standard, we use sheet metal of 2 [mm] thickness made of AISI304 or AISI316 grade steel for production. The drainpipes have built-in bottom slope, which by standard is 1%. There is a possibility to adapt the size of the slope to a specific project. In order to facilitate installation, each channel is equipped with rectifying screws and anchoring elements. They allow correct levelling of the drainpipe and its settling in concrete.

LINEAR DRAINAGE

CHANNELS ASSEMBLY DIAGRAM





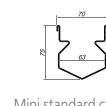


By default, channel lines are divided into 4-metre sections that allow for efficient and safe transport of the product. A single element channel to a maximum length of 6 metres can be manufactured.

By standard, elements are connected using mounting flanges. This type of connection requires additional space of 25 [mm] under the bottom of the channel in order to ensure tightness between its sections. Alternatively, the drainage system may be welded directly at the construction site.

LINEAR DRAINAGE

MINIMUM HEIGHTS FOR STANDARD AND SLOT CHANNELS



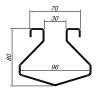
Mini standard channel



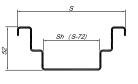
Slot channel

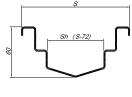


Mini slot channel

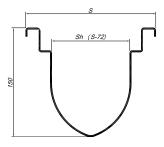


Maxi slot channel

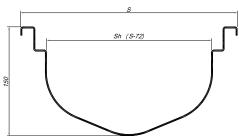




Standard channel with v-shaped bottom



Narrow standard channel with rounded bottom



Wide standard channel with rounded bottom

EDGES FILLING

Standard channel

with flat bottom

Standard edge (unfilled).

Edge filled with synthetic. It facilitates assembly and prevents empty spaces between concrete and the edge, thus protecting the edge of the channel against deformation under heavy loads.

Edge with stainless steel filling. Edges filled with flat bars should be used in areas of high traffic intensity and high utility loads.

Edge with an edge angle section. The angle is connected with the edge of the channel via bars. This type of edge is used to create expansion joint along the standard channel, e.g. at high temperatures of drained liquids.

Edge with a strip for vinyl floors. The strip is installed on the channel edge. It provides a tight plate connection between the channel and a floor covered with vinyl.



No fill



Rubber fill



Ероху



Flat bar fill



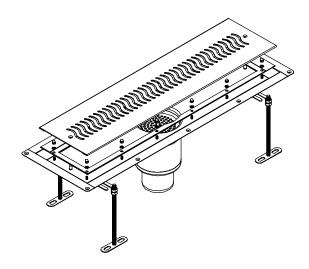
Edge angle



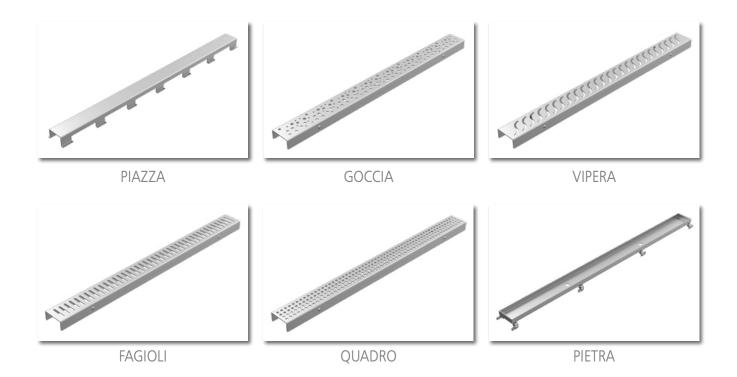
Strip for vinyl floors





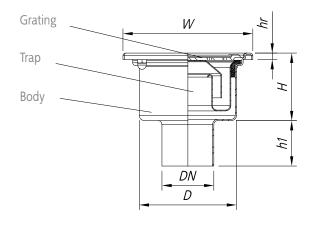


Standard lengths ranging from 700 [mm] to 1000 [mm]. Individual lengths and vinyl clamps available.

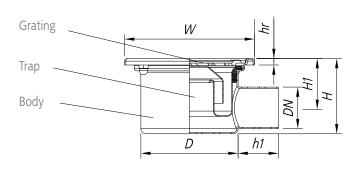


BATHROOM DRAINS

WL100/40 FLOOR DRAINS WITH VERTICAL OUTLET



WL100/32 FLOOR DRAINS WITH HORIZONTAL OUTLET



| Symbol | WI100/40V1 | |
|-----------------------|------------------|---------|
| Catalogue number mat. | 00.063040.02 - * | |
| | DN | 40 |
| | Н | 57 |
| Dimensions [mm] | H1 | - |
| | h1 | 35 |
| | D | 77 |
| | W | 100x100 |
| | hr | 1,5 |

| Symbol | WI100/32H1 | |
|-------------------------|----------------|---------|
| Catalogue number mat. 3 | 00.064032.02-* | |
| | DN | 32 |
| | Н | 58 |
| Dimensions [mm] | H1 | 42 |
| | h1 | 30 |
| | D | 77 |
| | W | 100x100 |
| | hr | 1,5 |

The number of a complete floor drain must be supplemented with the appropriate symbol and/or the grating catalogue no.



cat. no. 02.063040.01



FIORE cat. no. 02.063040.01



CERCHIO cat. no. 01.063040.01



CERCHIO cat. no. 01.063040.01



GOCCIA cat. no. 03.063040.01



GOCCIA cat. no. 03.063040.01

ATT INOX ENGINEERING



Manhole covers are available in various options and sizes. They are widely used in industrial and public facilities, i.e. in shops, exhibition halls, restaurants, workshops, warehouses, and other places where access to underfloor installations is required.

Floor tiles, terracotta or other materials can be used as finishing material of the upper part of a manhole covers.

Manhole covers are made of 3 [mm] thick stainless steel sheet of AISI 304 or AISI 316. This material allows applying products in places with strict hygenic requirements.

Manhole covers consist of upper and lower parts bolted

to ensure safe closure. The product reinforcement is made of "black steel". An O-ring seal between the lower and upper parts is applied.

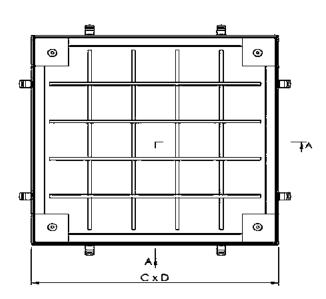
ADVANTAGES OF MANHOLE COVERS

- easy access to underfloor installations,
- isolation against odours,
- waterproof,
- simple opening system,
- high durability,
- aesthetically appealing.

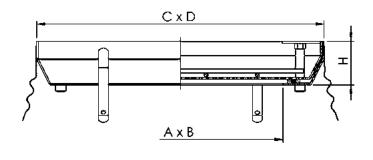
MANHOLE COVERS



DIMENSIONS OF GAS-TIGHT MANHOLE COVERS



| Class | Туре | A x B [mm] | C x D [mm] | H [[mm] |
|--------------|--------|------------|------------|---------|
| | K3x3 | 300x300 | 440x440 | 70 |
| | K4x4 | 400x400 | 560x560 | 85 |
| | K5x5 | 500x500 | 660x660 | 85 |
| B125 C250 | K6x6 | 600x600 | 760x760 | 85 |
| D400 | K7x7 | 700x700 | 880x880 | 100 |
| | K8x8 | 800x800 | 980x980 | 100 |
| | K9x9 | 900x900 | 1080x1080 | 100 |
| | K10x10 | 1000x1000 | 1180x1180 | 100 |



The set includes: 2x round handle

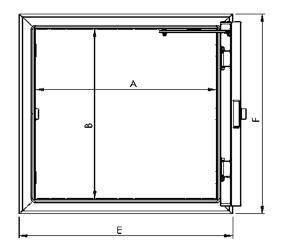


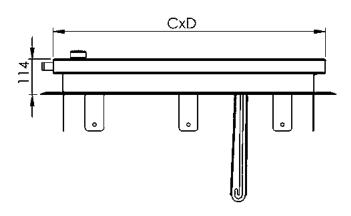
Option: checker plate

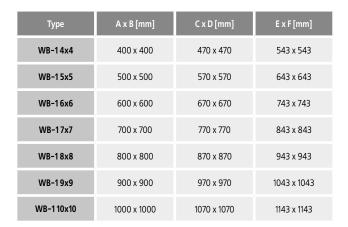


ACCESS COVERS

ACCESS COVER DIMENSIONS

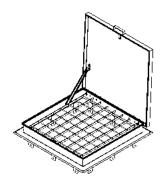




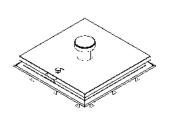




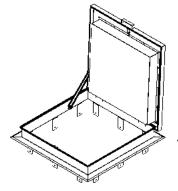
Access cover options:



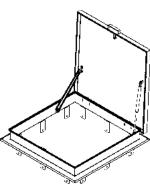
with protective grid



with a ventilation cup



with insulation



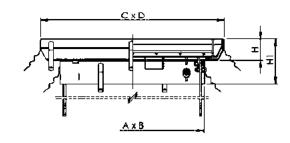
with gas lifters (the number of pieces depends on the size of the access cover)

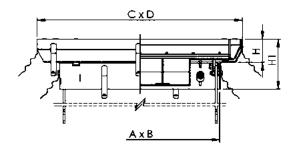


MANHOLE COVERS









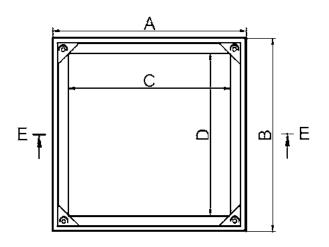
ATT's range of products is complemented by round manhole covers. They are manufactured in two versions: for filling or with a stainless checker plate. The engineering department adapts the dimensions and structures resulting from the expected load class as per individual specifications of the client.

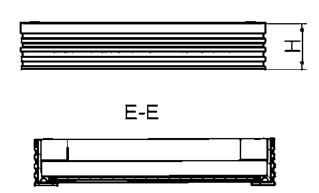
Aluminium manhole covers are used in industrial and public facilities: in shops, exhibition halls, restaurants, workshops, and warehouses, wherever access to underfloor installations is required. Floor tiles, terracotta or other materials can be used as finishing material of the upper part of a manhole cover. Products are available in various options and sizes. These elements provide a barrier against oudours and liquids. Three series are available:

KA-light, KA-heavy and KA- extra heavy.



ALUMINIUM MANHOLE COVERS





KA-Light series – manhole covers equipped with two seals: one in the bottom and T-seal * in the frame. Four heights are available: 40 [mm], 60 [mm], 80 [mm], 100 [mm].

| Serial number | External dimension AxB [mm] | Internal dimension CxD [mm] | Height H [mm] | Load [Kn] |
|------------------------|--------------------------------|--------------------------------|------------------|-----------|
| KA-40/60/80/100L-3x3 | 300x300 | 240x240 | 40/60/80/100 | 40 |
| KA-40/60/80/100L- 4x4 | 400x400 | 340x340 | 40/60/80/100 | 40 |
| KA-40/60/80/100L-5x5 | 500x500 | 440x440 | 40/60/80/100 | 40 |
| KA-40/60/80/100L-6x6 | 600x600 | 540x540 | 40/60/80/100 | 40 |
| KA-40/60/80/100L-7x7 | 700x700 | 640x640 | 40/60/80/100 | 20 |
| KA-40/60/80/100L-8x8 | 800x800 | 740x740 | 40/60/80/100 | 20 |
| KA-40/60/80/100L-9x9 | 900x900 | 840x840 | 40/60/80/100 | 20 |
| KA-40/60/80/100L-10x10 | 1000x1000 | 940x940 | 40/60/80/100 | 20 |



Protective elements are used e.g. in food industry plants (breweries, dairies, abattoirs), in catering facilities, and hospitals. The shape, diameter of pipes, height of buffers and mechanical resistance parameters are designed in accordance with the individual expectations of a client. By standard, 1.5 to 3 [mm] thick pipes are used. We offer surfaces with 2B finish or brushed. There are 2 types of buffer installation: 1) in holes in the floor which are filled with concrete; 2) by chemical or expansion anchors, that attach the flange of the buffer to the floor.

The complete unit constitutes a durable and hygienic element that provides protection for walls, sliding doors and other objects, and enables effective cleaning of the ptotected area. Non-corrosive stainless steel is a significant advantage for bollards and bariers in the event of mechanical damage. Upon impact, the product is only deformed, and it retains its hygienic characteristics.





KERBS



STAINLESS STEEL KERBS

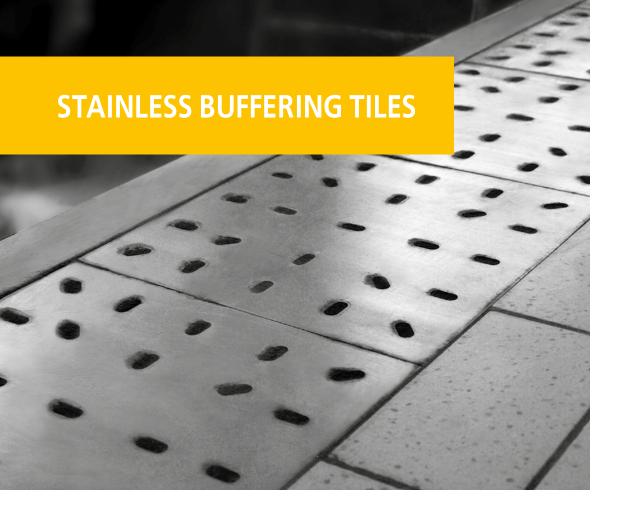
Food production, chemical, and pharmaceutical plants require adherence to particularly strict hygiene requirements. These include covering contact places between a floor and a wall, as well as walls and a ceiling, where dirt and moisture may accumulate, thus creating conditions contributing to the growth of bacteria.

Stainless steel kerbs are an excellent and functional solution to avoid the problem of bacterial contamination and dirt accummulation. The product is designed to fit to wall panels as well as concrete structures to effectively protect these surfaces. ATT's product line of kerbs is supplemented by finishing elements such as internal and external corners. At the connection between kerbs and the floor, appropriate sealing substances, resistant to strong disinfecting agents and high temperatures, are used.

The product range includes both kerbs that tightly adhere to the panels, and those filled with concrete, and then closed with special covers.







Stainless buffering tiles offered by ATT are made of 2 [mm] thick sheet metal. They feature high degree of resistance to devastation and damage, and withstand virtually every load occurring in industry and transport.

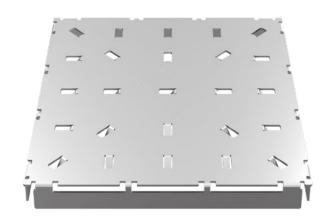
Due to the strict hygienic requirements imposed by e.g. food processing industry standards, ATT offers stainless steel products characterized by anti-corrosion, hygienic finishing and durability.

APPLICATION

- heavy industry plants,
- food industry plants,
- production halls,
- warehouses, stacking yards,
- printing houses,
- unloading ramps,
- foundries, ironworks.

ADVANTAGES

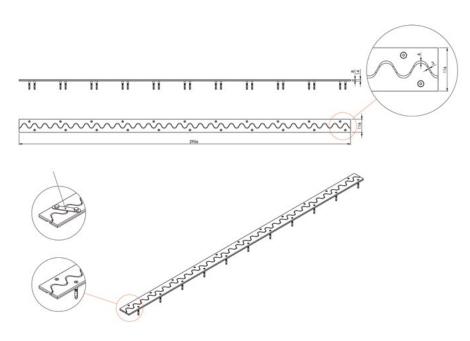
- resistance to high load classes,
- durability,
- safety,
- renovation of the floor is not required,
- technical support during the entire process of implementation of an order,
- installation service.



EXPANSION JOINTS



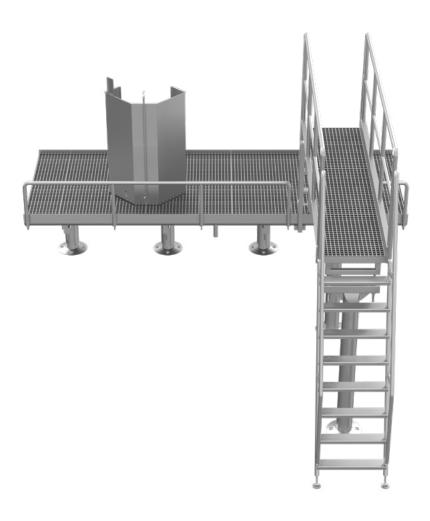




EXPANTION JOINTS

In order to prevent cracks in floors made over larger surfaces, expansion joint cuts are applied during floor application. A stainless steel expansion joint is a structural element buffering surface movements. It also protects gaps against accumulation of any kind of contamination.

PLATFORMS AND STRUCTURES









Technological platforms are elements of engineering structures that ensure safe access to a given industrial zone. Platforms are applied to eliminate hazards and ensure the safety of employees working at heights. Due to the customized shape of each platform, these constructions allow employees easy and safe access to specific working areas.

All platform structures are designed and manufactured in accordance with the following standards:

- 1. Safety of machinery Permanent means of access to machinery Part 1: Choice of fixed means of access between two levels: **PN-EN ISO 14122-1:2016-08.**
- 2. Safety of machinery Permanent means of access to machinery Part 2: Working platforms and walkways **PN-EN ISO 14122-2:2016-08.**
- 3. Safety of machinery Permanent means of access to machinery Part 3: Stairs, stepladders and railings:

PN-EN ISO 14122-3:2016-08.

4. Safety of machinery – Permanent means of access to machinery – Part 4: Fixed ladders

PN-EN ISO 14122-4:2016-08.

5. PN-EN 1090-1:2012 Part 1:

Rules of compliance assessment for constructional components

PN-EN 1090-2:2012 Part 2:

Technical requirements for steel structures

TRANSPORT TROLLEYS

We offer a wide selection of transport trolleys intended for food industry facilities: transport trolleys, "Z" and "H" type smoking trolleys, stuffing trolleys, smoked meat cooling tanks, ice defrosting trolleys, meat tubs, meat wheelbarrows, transport counters, gastronomic counters and others.

Below, we present only selected products, for more information visit **www.att.eu**.

EURO CONTAINERS TRANSPORT TROLLEYS

| Catalogue number | Description | Dimensions [mm] |
|------------------|----------------------|-----------------|
| 00.640004.01 | wheel type – plastic | 410 x 655 |
| 00.640004.02 | wheel type – rubber | 410 x 655 |

The product offer also includes: transport trolleys with a handle, trolleys for transport trolleys, and handles for transport trolleys.



STUFFING TROLLEYS

| Catalogue number | Description | Dimensions [mm] |
|------------------|---------------------------------|--------------------|
| 00.650012.01 | capacity 120 l | 580x580x595 |
| 00.650020.01 | capacity 200 l | 680x690x700 |
| 00.650030.01 | capacity 300 l | 680x690x950 |
| 00.650020.02 | capacity 200 I with perforation | 680x690x950 |
| 00.650020.03 | capacity 200 l with a drip tray | 680x690x950 |
| 00.650030.02 | capacity 300 l with a drip tray | 680x690x950 |

Trolleys of the following capacities: 1201, 2001, and 3001. Option: polished finish.

"H" TYPE SMOKING TROLLEYS

| Catalogue number | Options | Dimensions [mm] |
|------------------|--|-------------------|
| 00.647010.01 | 6 shelves, for a stick of 1000 [mm] length | 1021 x 985 x 1970 |
| 00.647010.02 | 6 shelves, for a stick of 1000 [mm] length and trays 920 x 948 [mm] | 1021 x 985 x 1970 |

Smoking trolleys of "Z" and "H" types are available in two versions: for trays or for sticks. The range includes sticks of the "star" type.



HYGIENE ELEMENTS

HYGIENE PANEL

| Catalogue number | Dimensions [mm] | Options |
|------------------|-----------------|---------------------------|
| 00.608009.01 | 950 x 950 | activated via a photocell |
| 00.608009.02 | 950 x 950 | knee activation |
| 00.608009.03 | 950 x 950 | with a steriliser |

The hygiene panel is equipped with the following elements:

- washbasin with a knee or sensor switch,
- soap and disinfecting agent dispenser,
- paper towel container,
- bin for used towels,
- wall protection against splashing.



WASHBASIN DRAINPIPE

| Catalogue number | number of stations | Dimensions [mm] |
|------------------|--------------------|------------------|
| 00.606013.01 | 2 | 1300 x 500 x 710 |
| 00.606019.01 | 3 | 1900 x 500 x 710 |
| 00.606025.01 | 4 | 2500 x 500 x 710 |

Moreover, we recommend soap, disinfecting agents and paper towel dispensers, as well as bins for used towels, for our multi-station washbasins.



MANUAL WASHERS FOR SHOES

| Catalogue number | Dimensions [mm] |
|------------------|-----------------|
| 00.690004.01 | 400 x 510 x 420 |

We offer a wide variety of manual and mechanical washers for shoes and soles, equipped with triggering and deactivating sensors, with height adjustment capabilities, etc., depending on individual needs.



HYGIENE DISPENSER

The dispenser made of AISI 304 stainless steel meets the health and safety standards. Universal design allows usage in most hygienically demanding work environment. The dispenser can be adapted to surfaces such as: tables, shelves, cabinets or it may be combined with other products, such as: dispensers for paper tissues, disposable gloves and head cover nets.

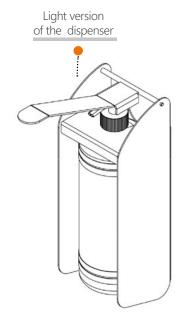
GENERAL INFO

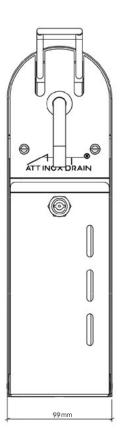
- Stainless steel desinfection pillar
- Material: stainless steel AISI 304 (1.4301)

Mounting holes

- Sheet thickness 2 mm
- Plastic pump
- Heavy foot plate thickness 4 mm
- Brushed surface







Please note that ATT is continuously developing its portfolio of products in order to implement technology upgrades and meet legal requirements. The company thus reserves the right to modify products at any time, without changing their general characteristics.

Any offer presented in the catalogue is not an offer within the meaning of the Civil Code.

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