



ATT INOX DRAIN

Stainless Steel Engineering

ATT Specification

floor drains and industrial
drainage channels

www.att.eu

Single-part h.design square floor drain (200 x 200 mm) W200 / 110V1 / H1

ATT stainless steel floor drain features:



Vertical outlet DN75 or DN110



Horizontal outlet DN75 or DN110

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- square shape, 200 x 200 mm,
- sheet thickness 1.5 mm,
- round body diameter: 157 mm,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drain according to EHEDG (flow 1.8 - 2.1 l/s),
- height of the water column is 50 mm according to EN 1253,
- waste basket (capacity 0.5l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240.



Water trap



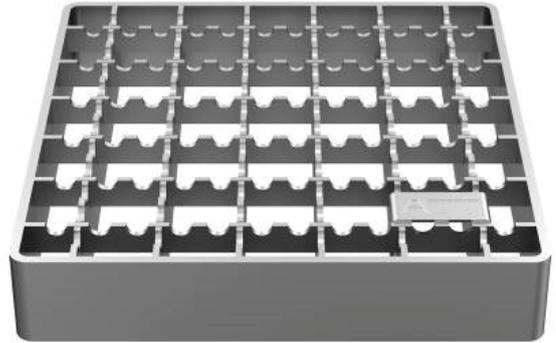
Waste basket



Sand basket

Grating of floor drain floor (200 x 200 mm) W200 / 110V1 / H1

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.
The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.
The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.
The grating meets load class M125 according to EN 1253. Complete welding according to EHEDG.



Single-part h.design square floor drain (300 x 300 mm) W300 / 110V1 / H1

ATT stainless steel floor drain features:



Vertical outlet DN110 or DN160



Horizontal outlet DN110 or DN160

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- square shape, 300 x 300 mm,
- sheet thickness 1.5 mm,
- round body diameter: 255 mm,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 5 – 5.7 l/s),
- height of the water column is 50 mm according to EN 1253,
- waste basket (capacity 3l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240.



Water trap



Waste basket



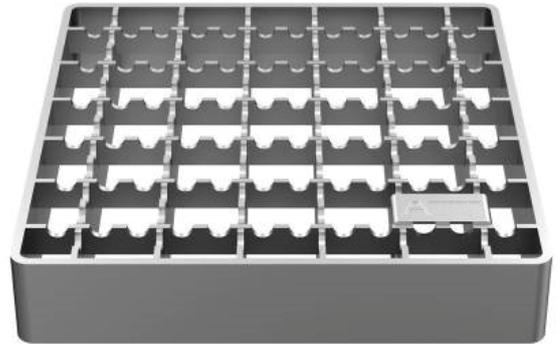
Sand basket

Grating of floor drain

(300 x 300 mm) W300 / 110V1 / H1

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Full welding according to EHEDG.



Two-part h.design square floor drain (200 x 200 mm) W200 / 110V2 / H2

ATT stainless steel floor drain features:



Vertical outlet DN75 or DN110



Horizontal outlet DN75 or DN110

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- square shape, 200 x 200 mm,
- sheet thickness 1.5 mm,
- round telescopic body diameter is 157 mm,
- adjustable in height between 90 and 135 mm, it is adjustable at 360° and tilting at 6°,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 1,8 – 2,1 l/s),
- height of the water column is 50 mm with gasket (according to EN 1253),
- upper edge is equipped with a solid stainless steel reinforcement bar which prevents from mechanical damages and thermal impact according to EHEDG which prevents from mechanical damages and thermal impact
- waste basket (capacity 0,5l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240.



Water trap



Waste basket

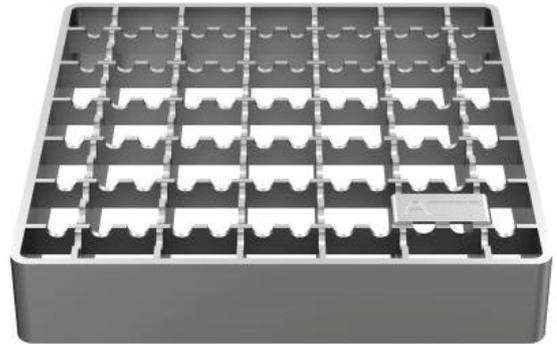


Sand basket

Grating of the floor drain (200 x 200 mm) W200 /110V2 / H2

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Full welding according to EHEDG.



Two-part h.design square floor drain (300 x 300 mm) W300 / 110V2 / H2

ATT stainless steel floor drain features:



Vertical outlet DN110 or DN160



Horizontal outlet DN110 or DN160

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- square shape, 300 x 300 mm,
- sheet thickness 1.5 mm,
- round telescopic body diameter is 295 mm,
- adjustable in height between 90 and 145 mm, it is adjustable at 360° and tilting at 6°,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 5 – 5,7 l/s),
- height of the water column is 50 mm with gluing frame 100mm (according to EN 1253),
- upper edge is equipped with a solid stainless steel reinforcement bar against the mechanical and thermal load according to EHEDG,
- waste basket (capacity 0,5l) with handle,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240,
- adjustment screws with pivoting base.



Water trap



Waste basket

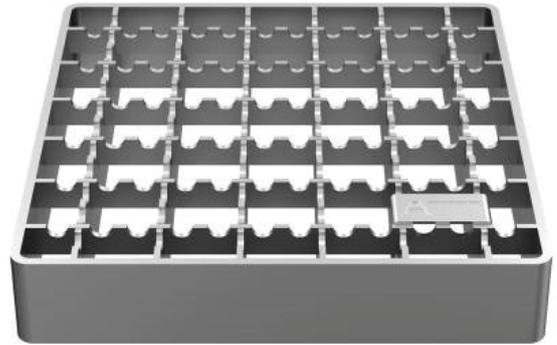


Sand basket

Grating of the floor drain (300 x 300 mm) W300/110V2/H2

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Full welding according to EHEDG.



Single-part h.design round floor drain (200 mm) D200/110V1/H1

ATT stainless steel floor drain features:



Vertical outlet DN110



Horizontal outlet DN110

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- round surface, 200 x 200 mm,
- outer edges 4mm thick,
- sheet thickness 1.5 mm,
- round telescopic body diameter is 157 mm,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 1.8 – 2,7 l/s),
- height of the water column is 50 mm,
- waste basket (capacity 0,5l) with handle,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240,
- adjustment screws with pivoting base.



Water trap



Waste basket

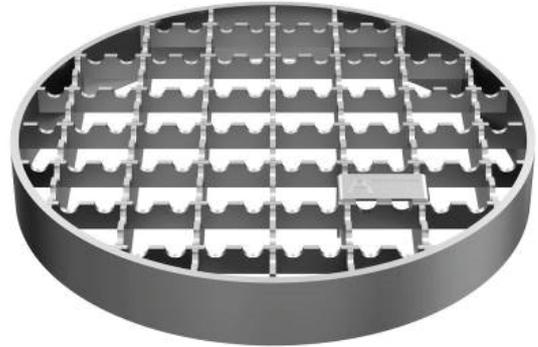


Sand basket

Grating of floor drain (200 mm) D200/110V1/H1

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets the load class M125 according to EN 1253.



Plate, solid lid with seal, gas and watertight, with suction cup. The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Complete welding according to EHEDG.



Single-part h.design round floor drain (300 mm) D300/110V1/H1

ATT stainless steel floor drain features:



Vertical outlet DN110 or DN160



Horizontal outlet DN110 or DN160

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- round surface, 300 x 300 mm,
- outer edges 4mm thick,
- sheet thickness 1.5 mm,
- round telescopic body diameter is 255 mm,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 5,0 – 5,7 l/s),
- height of the water column is 50 mm,
- waste basket (capacity 3,0l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240,
- adjustment screws with pivoting base.



Water trap



Waste basket

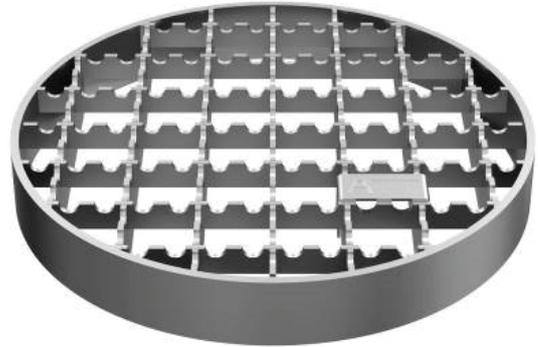


Sand basket

Grating of floor drain (300 mm) D300 / 110V1 / H1

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets the load class M125 according to EN 1253.



Plate, solid lid with seal, gas and watertight, with suction cup. The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Complete welding according to EHEDG.



Two-part h.design round floor drain (200 mm) D200/110V1/H1

ATT stainless steel floor drain features:



Vertical outlet DN75 or DN110



Horizontal outlet DN75 or DN110

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- rounded surface, 200 x 200 mm,
- sheet thickness 1.5 mm,
- outer edges 4mm,
- round telescopic body diameter is 193 mm,
- adjustable in height between 90 and 135 mm, it is adjustable at 360° and tilting at 6°,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 1,8 – 2,1 l/s),
- height of the water column is 50 mm with gluing frame 100mm (according to EN 1253),
- upper edge is equipped with a solid stainless steel reinforcement bar against the mechanical and thermal load according to EHEDG
- waste basket (capacity 0,5l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240.



Water trap



Waste basket

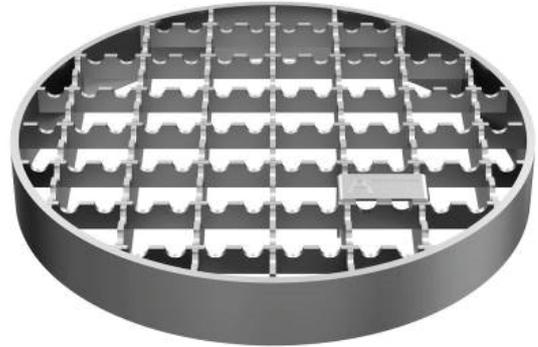


Sand basket

Grating of the floor drain (300 mm) D200/110V2/H2

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets the load class M125 according to EN 1253.



Plate, solid lid with seal, gas and watertight, with suction cup. The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Complete welding according to EHEDG.



Two-part h.design round floor drain (300 mm) D300/110V2/H2

ATT stainless steel floor drain features:



Vertical outlet DN110 or DN160



Horizontal outlet DN110 or DN160

- type AISI 304 (1.4301) or AISI 316L (1.4404),
- rounded surface, 300 x 300 mm,
- sheet thickness 1.5 mm,
- outer edges 4mm,
- round telescopic body diameter is 295 mm,
- adjustable in height between 90 and 145 mm, it is adjustable at 360° and tilting at 6°,
- body pressed without joints,
- rounded corners at the height of the bottom plate,
- an inspectable trap with EPDM seal in accordance with the European standard EN 1253,
- no stagnant water in the body of the drains according to EHEDG (flow 5,0 – 5,7 l/s),
- height of the water column is 50 mm with gluing frame 100mm (according to EN 1253),
- upper edge is equipped with a solid stainless steel reinforcement bar against the mechanical and thermal load according to EHEDG,
- waste basket (capacity 2,9l) with handle,
- adjustment screws with pivoting base,
- surface is pickled and passivated,
- upper edge grinded with a grain of 240.



Water trap



Waste basket

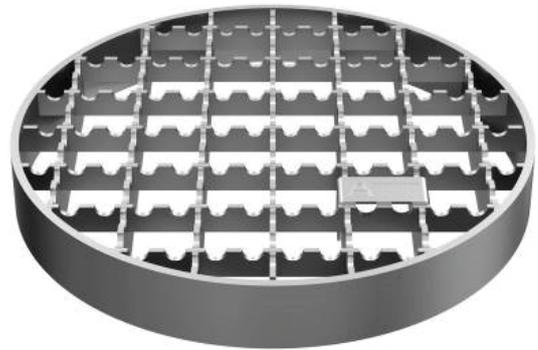


Sand basket

Grating of the floor drain (300 mm) D200/110V2/H2

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.



Solid Plate, side slot and easy removable opening.

The grating meets the load class M125 according to EN 1253.



Plate, solid lid with seal, gas and watertight, with suction cup. The grating meets load class M125 according to EN 1253.



Ladder, with plain or anti-slip bars.

The grating meets load class M125 according to EN 1253. Complete welding according to EHEDG.



Slot channel S60



- The channel is in the form of omega with upper edge.
- The profile is completely open.
- External width 60mm, slot width 20mm.
- Stainless steel, type AISI 304 (1.4301) or AISI 316L (1.4404), sheet thickness 1.5 mm - 2 mm.
- With longitudinal standard slope of 0.5% - 1% per meter (bespoke slope feasible), initial height 65 mm.
- The outer edges are bent in inverted U-shape.
- The upper edge is equipped with a solid stainless steel reinforcement bar which prevents from mechanical damages and thermal impact according to EHEDG.
- With built-in spacers in the slot, anchors, adjustable feet with swivel base.
- Lengths greater than 4 or 6 meters are manufactured in segments.
- Including screwed connection flanges and EPDM seals.
- To each slot channel floor drain may be selected (see list of floor drains).
- Product pickled and passivated.
- The upper edge is grinded with a grain of 240.

Standard Channels

- Minimum external width 120 mm.
- From a width of 240 mm the floor drain is integrated into the channel, without extension box
- The channels consist of 3 parts: channel, grating and floor drain.
- Material: stainless steel AISI 304 (1.4301) or AISI 316L (1.4404), sheet thickness 2 mm.
- The channel is designed with a V-shaped bottom with upper edge.
- The outer edges are bent in inverted U-shape.
- The edge is equipped with a solid stainless steel reinforcement bar which prevents from mechanical damages and thermal impact according to EHEDG.
- With longitudinal standard slope of 0.5% - 1% per meter (bespoke slope feasible), initial height 60 mm.
- With integrated spacers, anchors, adjustable feet with swivel base.
- Manufactured in sections of 4m and 6m, connected by flanges.
- Product pickled and passivated.
- The edge is grinded with 240 grit.



Grating of channels

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.

Tight cover, solid lid with peripheral slot and removable opening. The grating meets the load class M125 according to EN 1253.

Ladder, with plain and anti-slip surface.

The grating meets the load class M125 according to EN 1253.
Solid and closed welds according to EHEDG.



Round h.design hygienic channels

- Minimum external width 300 mm.
- From a width of 300 mm the floor drain is integrated in the channel, without extension box.
- The channel consist of 3 parts: the channel, the grating and the floor drains.
- Material: stainless steel AISI 304 (1.4301) or AISI 316L (1.4404), sheet thickness 2 mm.
- The channel is designed with a rounded bottom with upper edge.
- The outer edges are bent in inverted U-shape.
- The upper edge is equipped with a solid stainless steel reinforcement bar which prevents from mechanical damages and thermal impact according to EHEDG.
- With longitudinal standard slope of 0.5% - 1% per meter (bespoke slope feasible), initial height 60 mm
- With integrated spacers, anchors, adjustment feet with swivel base.
- Manufactured in sections of 4 m / 6 m and connected by flanges.
- Product pickled and passivated.
- Upper edge is grinded with a grain of 240.
- To each channel floor drain may be selected (see list of floor drains).



Grating for h.design hygienic, rounded channels

Mesh anti-slip, mesh 23 x 23 mm, anti-slip surface.

The grating meets load class L15 according to EN 1253.

Tight cover, solid lid with peripheral slot and removable opening. The grating meets the load class M125 according to EN 1253.

Ladder, with plain and anti-slip surface.

The grating meets the load class M125 according to EN 1253.

Solid and closed welds according to EHEDG.





ATT INOX DRAIN

Stainless Steel Engineering

www.att.eu

att@att.eu

